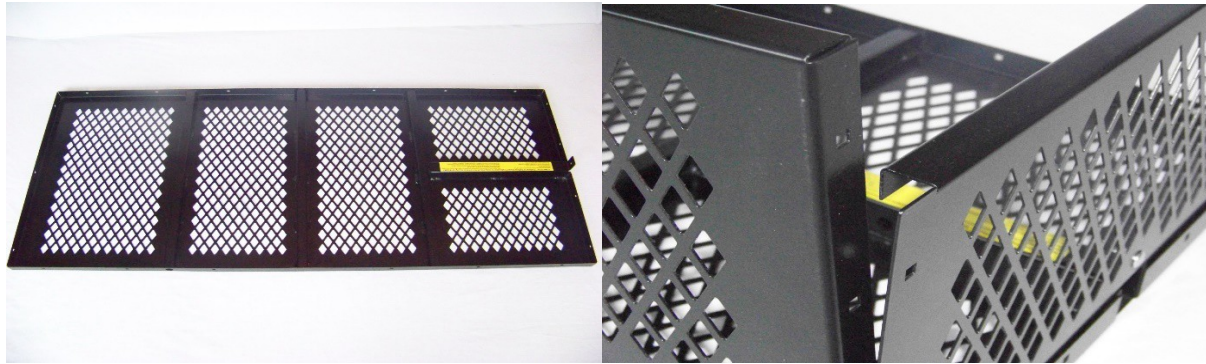


## Assembly Instructions

Position large bottom tray facing up on a level surface, (It is recommended before you bolt the sides on, you position the bottom tray on your ATV rack so you can attach the mounting hardware on the tubing. It will be lighter and easier to handle.)



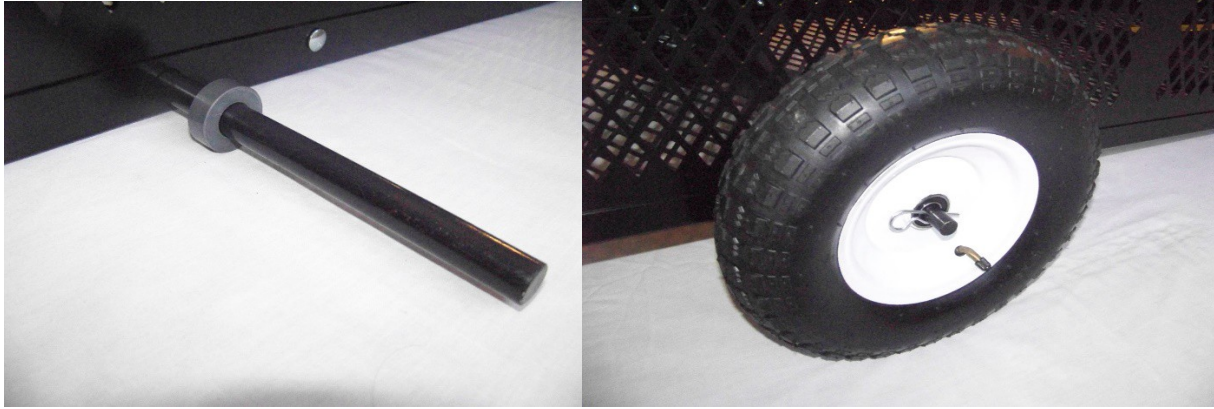
Position where the side and end panels will go inside the bottom tray so that the notched out areas go over the square tubing, making sure the top bend over edge faces toward the inside. Place one of the smaller end panels inside the bottom tray and line up the holes. Place a  $\frac{1}{4}$ " x  $\frac{3}{4}$ " carriage bolt through the holes in the bottom and secure with nylon insert hex nut but do not tighten down completely. Follow the same steps for the other end panel.

Next, position one of the larger side panels inside the two end panels lining up the holes in the bottom and corners and placing  $\frac{1}{4}$ " x  $\frac{3}{4}$ " carriage bolt through it using the nylon insert hex nut provided. Follow the same step on the remaining panel. Once sides are in place tighten up all hex nuts making sure all bolts are secure.



### Axle & Wheel Assembly

Slide axle through the hole in bottom tray. Then slide wheel spacer on the axle, position tire onto the axle and secure with cotter key provided. Follow the same procedure for the other side.



### Hitch Assembly

Position hitch end so the off set piece is on the top and the flat piece slides inside the tube with the welded nuts facing down. Line up the holes and place a 5/16-18x1 inch hex bolt inside and tighten. To attach tow bar to HH, slide tow bar into receiver end of Harty Hauler and secure with the snap wire pin provided.

